## Making the most from milk

Raw milk Cheese **Dairies and Spreads** Packaged milk **Cream** 

Dairy Crest processes and markets branded dairy products and nutritious fresh milk. Our business depends on milk and we make sure we use every drop we buy. This diagram shows how milk flows through our business and the products we make from it.

We have three product groups: Cheese & whey, Spreads & butters and Dairies.



A sustainable supply of high quality milk is important to Dairy Crest. We buy 1.9 billion litres each year around 1 litre in every 6 produced in Great Britain.

After the conditional sale of our Dairies operations we expect our annual milk purchasing volumes to fall to around 500 million litres.



We process over 400 million litres of milk into cheese each vear: which is all sourced directly from dairy farmers in Devon and Cornwall and turned into cheddar cheese at our creamery in Davidstow.

Currently we dry the whey that is produced as a by-product of making cheese and sell it to food manufacturers. In future we plan to make demineralised whey powder - a key ingredient in infant formula.



**Spreads & butters** 

Our Spreads & butters operation makes packet butter and dairy spreads from cream separated from the milk processed by our Dairies operations and vegetable oil.

After the conditional sale of our Dairies operations we will make packet butter from purchased bulk butter.

		Cheese & whey
		Cheese
		Whey
		Dairies
Butter		Retail
		Residential
		Middle ground
		Skimmed milk powder
		Potted cream
		Cream for manufacturing
		Buttermilk
		Bulk butter
Dairie		Spreads & butters
Dairies		Packet butter
Our Dairies operations process around 1.4 billion litres of milk each year. Most is sourced	operations is sold in liquid form, through UK retailers, 'middle ground' customers ranging	Dairy spreads

direct from dairy farmers across the southern half of England and Wales. Milk production is seasonal with more being produced in the spring, but because our consumers want to drink the same amount every day, we turn any surplus milk we have into skimmed milk powder and butter. Over 90% of the milk purchased for our Dairies

from coffee shops to hospitals, and direct to consumers' doorsteps by our milkmen.

Today's consumers prefer to drink lower fat varieties of milk so we separate the cream and sell it or churn it into butter.

Our Dairies operations also produce potted cream.